Handling and Safety Instructions

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1 General Instructions

Please read these instructions carefully before each and every handling of the SIG SAUER pistol.

Knowledge of and the technically fault-free implementation of the information contained in these instructions are **prerequisites** for the correct preparation and safety during handling, care and maintenance of this SIG SAUER pistol. Do not use this pistol until you have fully understood all the safety instructions and it's handling procedures. Should you require further information, do not hesitate to contact your dealer, importer or the manufacturer.

Ensure that you always comply with the local and national laws that govern ownership, carrying and use of firearms.

Always be aware that this pistol, like all other firearms, is dangerous. The pistol to which these safety instructions apply is sold under the expressed condition that the manufacturer and the importer of the pistol do not accept any liability for the consequences of handling or use of the pistol. This applies in particular to liability for bodily harm or damage to property resulting in whole or in part from:

– Discharge with criminal intent or through negligence

– Improper or careless handling

– Defective, incorrect, hand-loaded or reloaded ammunition

– Inadequate care of the pistol (e.g. corrosion, damage)

– Disregard of malfunctions

– Resale in contradiction of any applicable law

– Other circumstances outside our direct and immediate control

These limitations apply regardless of whether liability is asserted on the basis of a contract, negligence or strict liability (including any failure to warn).

The manufacturer and the importers are not liable for incidental or consequential damages, such as loss of use of property, commercial loss or loss of earnings and profits.

2 Safety Regulations

- Never use the pistol under the influence of drugs or alcohol, while ill or suffering other such difficulties. These conditions can impair your powers of judgment and reflexes.
- Always think of the pistol as being loaded and with the safety off until you have established the opposite through the unloading procedure (see section 5.8).
- Always keep the muzzle of the pistol pointed in a safe direction. A safe direction is defined as towards an area where there are no people, other life forms or other people's property.
- Never point the pistol at doors, panes of glass, walls, concrete, stone or flat surfaces (water included). A bullet can penetrate such surfaces or be ricocheted in an unsafe direction.
- Never aim at yourself or other life forms.
- Never rely on safety mechanisms alone. The safety mechanisms are not a substitute for careful and correct handling of the pistol.
- Always handle your pistol as if the safety mechanisms were not functioning properly. The best safety precaution is a correct, well-trained and secure handling of the pistol.
- Never shoot with a pistol that has been penetrated by water, sand, dirt or other foreign matter.
- Never decock the hammer by restraining the hammer and pulling the trigger at the same time.
- Never let a loaded pistol out of your hand.
- Always unload the pistol immediately after firing, before putting the pistol away, putting it into a holster or handing it to another authorized person.
- Never give the pistol to a person who has not thoroughly familiarized himself or herself with the safety regulations and handling of the pistol by reading the corresponding instructions.
- Never leave the pistol lying unattended, and protect the pistol from unauthorized access.
- Never store the pistol loaded, but rather remove the magazine and ensure that there is no round in the barrel chamber by following the unloading procedure (see section 5.8).
- Always keep the pistol and the ammunition in different places and ensure that neither can be obtained by unauthorized persons or children.

In the individual sections of these instructions, the following safety indications alert you to various dangers:

Warning	Information on dangers, which if not scrupulously observed, can directly lead to severe bodily harm or death.
Caution	Information on dangers, which if not scrupulously observed, can lead to bodily harm, damage to property and damage to the pistol.
Notice	Information on technical requirements, which if not scrupulously observed, can lead to damage to the pistol.

3 Product Description

3.1 Main parts

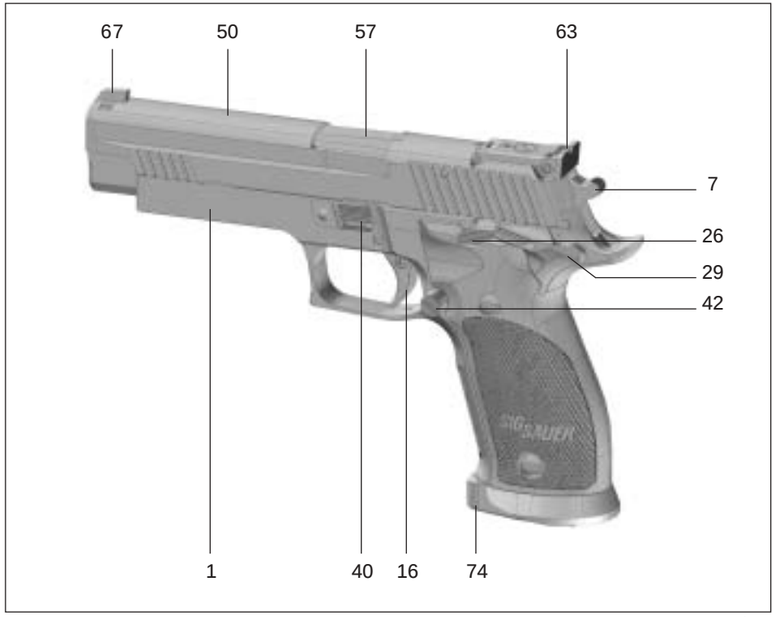

Fig. 1

57	Barrel
50	Slide
67	Front sight
63	Rear sight
1	Frame
40	Takedown lever
26	Slide catch lever
16	Trigger
7	Hammer
42	Magazine catch
74	Magazine
29	Safety lever, left

3.2 Main features

SIG SAUER pistols are modern handguns that comply with the latest technical advances in firearms design for military, police and sporting use. They function in line with the principle of a mechanically locked, recoil-operated pistol with semi-automatic reloading. The automatic firing pin safety lock, safety notch on the hammer and the manual safety enable a quick readiness for firing.
The distinctive, contrasting micrometer sight in conjunction with the ergonomically optimized handle design enable rapid, precision targeting and firing. The enclosed design prevents the penetration of dirt into the gun.
The SIG SAUER X-FIVE is designed as a single action model.

3.3 Scope of supply

Included in the delivery are:

– 1 Pistol
– 1 Magazine
– 1 Handbook with handling and safety instructions
– 1 Test group card
– 1 Trigger lock

Not included in the delivery are:

– Accessories (see section 13.2)
– Spare parts (see section 14)

4 Transporting the Pistol

Warning

- For your own safety and the safety of others, always transport the pistol **unloaded, decocked** and **under lock** (see section 5.8).
- Never carry the pistol on your person with a round in the chamber and the hammer cocked.
- Always carry the pistol so that if you fall, slip or something similar happens, you always have the direction of the muzzle under control.
- Transport the pistol separate from the ammunition.
- Ensure that you comply with all regional and national laws governing the transport of firearms.

5 Handling the Pistol

5.1 General remarks

The pistol is delivered with a light, protective and preserving coating of grease and oil and it must be stripped before initial preparation, the protective coatings removed, and then relubricated.

5.2 Initial Preparation

Procedure

1. Strip the pistol (see section 8.1).
2. Clean and relubricate the pistol (see section 8.3).
3. Assemble the pistol (see section 8.4).

5.3 Ammunition

Warning

- For your pistol, use only commercial grade ammunition in its original packing ammunition which corresponds with the caliber of the pistol. The correct caliber is stamped on the pistol.
- Never use reloaded, „refurbished", hand-loaded, non-standard ammunition or ammunition of a different caliber.
- Never use dirty, wet, corroded, bent, damaged or oiled ammunition, or ammunition of an unknown manufacturer.
- Never leave the ammunition unattended.

5.4 Loading the magazine

Procedure

1. Place round on feeder 70, close to the magazine lips.
2. Press round down and slip it to the rear.
3. Load the number of rounds that you intend to shoot. The number of loaded rounds can be checked through the slot on the magazine.

5.5 Loading the pistol (ready to fire)

Warning

- Never load or unload the pistol inside a vehicle, inside a building or any other enclosed space (except in a designated firing range).
- Before loading, always wipe off any excess grease and oil and check to see if there is any foreign matter in the barrel 57.
- Always keep the muzzle of the pistol pointed in a safe direction.
- Do not put your finger on the trigger 16. Keep your finger outside the trigger guard.
- Only load the pistol by first inserting the magazine immediately before shooting.
- Never directly draw back hammer 7 by hand in order to cock it.
- Never rely on the safety mechanisms alone. Safety mechanisms are not a substitute for careful and correct handling of the pistol.
- Never let a loaded pistol out of your hand.

Procedure

1. Point the pistol in a safe direction.
2. Insert full magazine 74 and check that it engages.
3. Pull slide 50 back until stop and allow to flick forward.

The pistol is loaded and ready for firing with the single action trigger.

5.6 Discharging a shot

Warning

- Ensure that the target and surroundings allow shots to be fired without danger.
- Ensure when firing that your fingers, hands or other parts of the body are not in front of, above or beside the barrel muzzle or the ejector port.
- Never allow other people to stand next to you where they could be hit by ejected cartridge cases.
- When shooting, always wear ear protection and protective eyeglasses. Inform other people close to you about the need to wear ear protection.
- With pistols with manual safety, the safety lever 29 must be turned in the horizontal position (down).
- Stop shooting immediately and unload the pistol if you suspect that a round has not been chambered correctly, a case is jammed, a round may have blocked the barrel or a discharge sounds or gives the sensation that it is "weak" or unusual.
- Never try to dislodge a blockage by firing another round.

Procedure

1. Aim pistol at a safe target.
2. Place finger on trigger 16 and pull back the trigger 16 (discharges a shot).
3. Keep the pistol aimed at the target and fire further shots as required.
4. Remove the magazine and unload pistol (see section 5.8). If the pistol has been shot until the magazine is empty, the slide 50 will be caught in the open position. Reload pistol if further shots are to be fired (see section 5.7).

Warning

- Single action pistols are in a cocked and ready to fire status after each discharge.
- If once you decide to stop shooting, you must immediatly and fully unload the pistol.

5.7 Reloading during shooting

The slide is caught in the open position.

Warning

- Never let the pistol out of your hand.
- Keep the pistol pointed at the safe target.

Procedure

1. Remove the empty magazine.
2. Insert full magazine and ensure that it engages.
3. Thumb down slide catch lever 26 or draw back slide 50 until stop and allow to fly forward (see section 5.5).

– The pistol is loaded and ready to fire.
– The pistol can also be secured with the manual safety.
– The pistol is now loaded, decocked and ready to fire.

5.8 Unloading the pistol

5.8.1 Unloading the pistol; magazine not empty

Warning

- Never let the pistol out of your hand before it is unloaded.
- The pistol is loaded; a round is in the chamber of the barrel.
- Perform the unloading action with only two fingers from the rear.
- Never place your hand over the slide ejection port.

Procedure

1. Keep the pistol muzzle pointed in a safe direction.
2. Actuate the magazine catch 42 and remove the magazine (Fig. 2)
3. Pull slide 50 back until stop and push slide catch lever 26 up. The round is ejected and the slide 50 is caught in the open position.

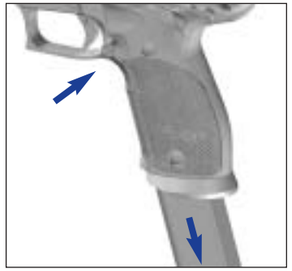

Fig. 2

4. Check (visually and manually with appropriate aid), that the round has been ejected and that no other round is chambered (Fig. 3).
5. Actuate slide catch lever 26. The slide 50 flys forward.
6. Keep the pistol pointed in a safe direction and decock via the trigger.
7. Empty magazine.
8. Pick up and clean the ejected round.

The pistol is unloaded and decocked. The pistol must be cleaned after each shooting session (see section 8).

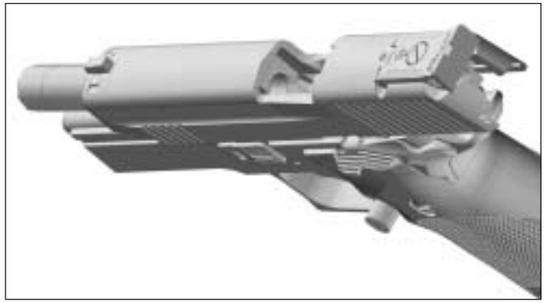

Fig. 3

5.8.2 Unloading the pistol, magazine empty, slide open

Warning

- The pistol must not be let out of your hand until the magazine has been removed and the pistol is unloaded.

Procedure

1. Keep the pistol muzzle pointed in a safe direction.
2. Actuate magazine catch 42 and remove magazine (Fig. 2)
3. Check (visually and manually with appropriate aid), that the round has been ejected and that no other round is chambered (Fig. 3).
4. Actuate slide catch lever 26. The slide 50 flys forward.
5. Keep the pistol pointed in a safe direction and decock via the trigger.
6. Check load status of the magazine.

The pistol is unloaded and decocked. The pistol must be cleaned after each shooting session (see section 8).

6 Sight Correction

Notice

- Any adjustment to sights should only be carried out on an unloaded pistol.

6.1 Sight correction for windage

Correction on the micrometer rear sight
Turning the lateral adjustment screw in the arrow direction (R) results in an impact point shift on the target to the right.
Turning the lateral adjustment screw against the arrow direction (R) results in an impact point shift on the target to the left (Fig. 4).

6.2 Sight correction for elevation

Correction on the micrometer rear sight
Turning the vertical adjustment screw in the arrow direction (UP) results in an upward impact point shift on the target.
Turning the vertical adjustment screw against the arrow direction (UP) results in a downward impact point shift on the target (Fig. 5).

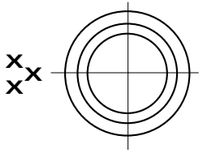

Fig. 4, point of impact, left

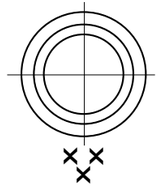

Fig. 5, point of impact, deep

Fig. 6, rear sight

7 Trigger system

7.1 Trigger System

The SIG SAUER P226 X – FIVE trigger system is adjustable for trigger pull weight and trigger stop position. The adjustment range is between 2.2 to 3.5 pounds.

Warning

- Adjustments to the trigger system should only be performed by trained and qualified armors or gunsmiths.

7.2 Trigger Position

Warning

- Any adjustments to the trigger position should only be carried out on an unloaded pistol.

The SIG SAUER P226 X – FIVE trigger position can be adjusted up to .390 inches

Adjusting the Trigger Position:

Loosen the Allen (hex head) screw on the left side of the trigger. The trigger can now slide to the desired position and to secure re-tighten the screw.

8 Maintenance of the pistol

Warning

- Magazine must be removed from the pistol.
- Before stripping your pistol for cleaning, ensure once again that it is unloaded, (see section 5.8).
- Do not put your fingers into the slide 50.

8.1 Stripping the pistol

1. Unload the pistol (see section 5.8).
2. Draw back the slide 50 until stop and hold it in the open position by thumbing up the slide catch lever 26 (Fig. 7).

Fig. 7

3. Check that there is no round in the chamber (see Fig. 3, page USA 10).
4. Thumb down takedown lever 40 (Fig. 8).

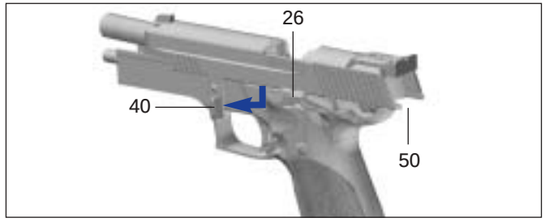

Fig. 8

5. Draw slide 50 back slightly to disengage slide catch lever 26. Hold slide 50 firmly with the hand and allow it to glide forward (Fig. 9).

Fig. 9

6. Now slip complete assembly (slide 50, barrel 57, recoil spring 62 and recoil spring guide 61) forward and off the frame.

Caution

- The recoil spring 3 is compressed. Uncontrolled removal of the recoil spring guide 61 can cause the guide and the recoil spring 62 to jump away. When stripping down, control decompression of the preloaded recoil spring 62 with your hand.

Procedure

7. Press in recoil spring guide 61, raise it carefully and remove recoil spring 62 with recoil spring guide 61 from the slide 50 (Fig. 10).

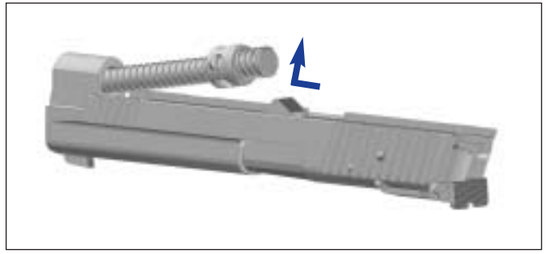

Fig. 10

8. Pull recoil spring 62 from recoil spring guide 61. Remove recoil spring bar 58, including buffer spring 60 from the recoil spring guide.
9. Lift barrel 57 out of slide (Fig. 11).

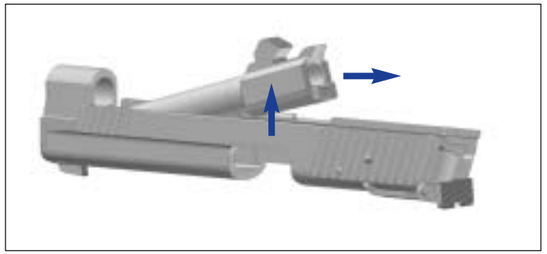

Fig. 11

Notice

- This level of stripping is sufficient for a thorough cleaning after firing.
- Further dismantling of the pistol may only be carried out by qualified armors and gunsmiths.

8.2 Dismantling the magazine

Pull floorplate insert 72 up and pull magazine floorplate 73 forward.
Caution: The magazine spring is compressed.

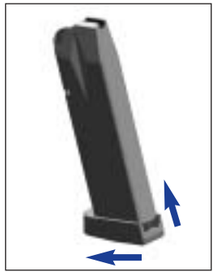

Fig. 12, magazine

8.3 Cleaning the pistol

Notice

- Never clean the barrel 57 from the muzzle end and never use steel wire brushes, as these can damage the smooth surface of the bore. Use a suitable cleaning rod and brush of the correct caliber (see section 13).
- Solvents can damage the surfaces of the pistol. Read the manufacturer's warnings and instructions before using solvents or cleansers.

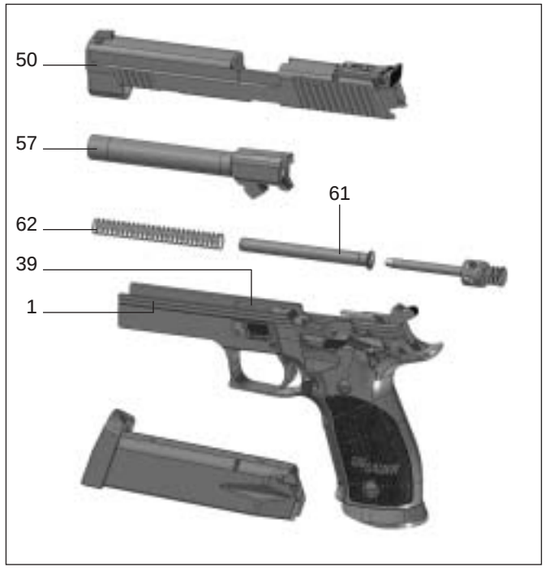

Fig. 13, pistol stripped down for cleaning

Procedure

1. Moisten the cleaning brush with gun oil and insert into the barrel 57 through the chamber. Carefully remove all powder residues and dirt in the barrel 57 and chamber with the cleaning brush.
2. Free the insides of the barrel 57 and chamber of powder residues and oil using a cleaning cloth.
3. Clean the external surfaces of the barrel 57 with a brush moistened with gun oil.
4. Wipe dirt off the guides of the frame 1, internal and external sides of the slide 50, locking insert 39, recoil spring guide 61 and recoil spring 62 with a brush or cloth and then oil or grease with a cloth soaked in gun oil or gun grease.
5. Lightly oil barrel bore and chamber.

8.4 Assembling the pistol

Procedure

1. Check that there is no foreign matter inside the pistol and that the barrel serial number corresponds with the slide and frame serial numbers.
2. Insert the barrel 57 with its locking cam pointing down into the slide 50.
3. Slip the narrower end of the recoil spring 62 over the recoil spring guide 61. Remove recoil spring bar 58, including buffer spring from the recoil spring guide 61.
4. Thumb down takedown lever 40.

Caution

- When the recoil spring 62 is inserted into the slide 50, it becomes preloaded. Uncontrolled insertion of the recoil spring guide 61 into the slide 50 can cause this and the recoil spring 62 to jump away and injure you or others standing nearby.

5. Insert recoil spring system into the slide 50.
6. From the front, slip the complete system onto the guide of the frame 1.
7. Draw back slide 50 to the rear stop and push up slide catch lever 26 to arrest the slide 50 in its open position.
8. Push up takedown lever 40 counter-clockwise.
9. Actuate slide catch lever 26; slide 50 flicks forward.
10. Decock the pistol in a safe direction via the trigger.

Notice

- The pistol is unloaded and decocked.

8.5 Checking functions

Notice

- Checking of all functions must be made on the assembled pistol

  – to determine any causes of malfunctioning,

  – after completion of repairs,

  – and after each cleaning and assembly of the pistol.

Procedure

1. Remove the magazine and unload pistol (see section 5.8).

2. Check tension of the recoil spring 62 and ease of running of the slide 50.

– Draw slide 50 back until stop and allow to fly forward.
– Check that the slide 50 flys forward with sufficient energy and locks into place.
– Repeat check again.

3. Check trigger travel and trigger interruption.

– With hammer 7 decocked and trigger 16 pulled through, draw slide 50 back until stop and release.
– Check that the hammer 7 is held back in the cocked position (trigger stays pulled back).

4. Check trigger function.

– Release trigger 16.
– Check that the trigger bar 24 reengages and that the hammer 7 is activated when the trigger is pulled again.

5. Check slide catch lever 26.

– Insert empty magazine, draw slide 50 right back and release slide 50.
– Check that the slide 50 is held in its rearmost position.
– Actuate slide catch lever 26.
– Check that the slide 50 is released and flys forward with sufficient energy.
– Remove magazine.

6. Check manual safety.

– Draw slide back and release it so that it flys forward with sufficient energy. Push manual safety up and press trigger. The trigger may not actuate.

– Push manual safety down and press trigger. The trigger must actuate.

7. Check magazine.

– Check condition of the magazine tube 69 (lips and floorplate) for signs of damage or dirt.
– Check that the magazine floorplate is properly secured.
– Check easy running and spring action of the feeder 70.
– Check smooth insertion of the magazine into the frame 1.
– Check magazine catch 42 for clean engagement and release.

8. Check external condition of the pistol.

– Check front sight 67, rear sight 63, grip plates 47/48 and takedown lever 40 for signs of damage or dirt.
– Check firm securing of rear sight 63, front sight 67 and grip plates 47/48.

9. Checking numbered parts.

– Check that the serial numbers of the barrel 57, the slide 50 and frame 1 correspond.

8.6 Care of the pistol

Notice

- Always keep your pistol in immaculate condition and in good working order.
- Always clean your pistol after each use.
- Never modify or repair parts of your pistol yourself.
- Have your pistol checked once a year by a qualified gunsmith or armor, as defects, wear and tear, corrosion etc. may not always be visible from the exterior.
- For repair or service work, however, we recommend that you return your pistol to the manufacturer. The manufacturer has a constant supply of replacement parts in stock.
- If you order spare parts without returning the pistol, you are responsible for ordering the correct spare part and its correct fitting by a qualified gunsmith or armor.

Caution

- The manufacturer and importer cannot be held liable for faults in the pistol or malfunctions if the pistol has been modified or parts that are not original parts have been fitted by third parties.

9 Functioning of the pistol

Warning

- The description of functions is not a set of instructions covering the use, care or repair of the pistol. Any handling of or treatment on the pistol based on the following description of functions is strictly prohibited.

9.1 Function sequence when loading

9.1.1 Magazine inserted

– Full magazine is inserted up to the stop in the frame.

– Magazine catch 42 has engaged the magazine.

Fig. 14, pistol with magazine inserted

9.1.2 Function sequence when loading

– The hammer 7 is cocked as the slide 50 is drawn back.

– The top round P is thrust up into the feeding position by the magazine spring 71.

– When slide 50 is released, it flicks forward with the force of the compressed recoil spring 62.

– Round P is chambered in the barrel 57 by the slide 50.

The pistol is ready to fire.

The pistol can be secured by pushing up the manual safety 29.

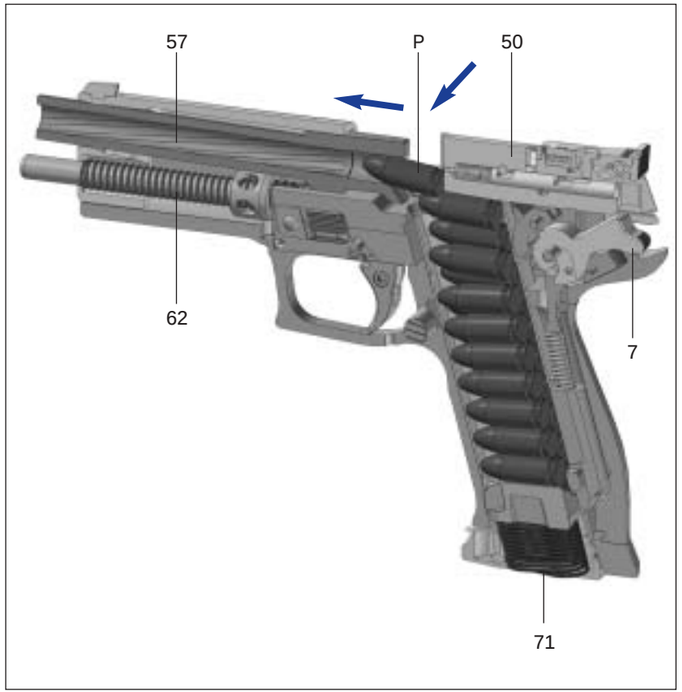

Fig. 15, round being chambered

9.2 Function sequence when firing

9.2.1 Function sequence when firing with single action trigger

– Trigger 16 is pulled.

– Trigger bar 24 pivots safety lever 5 and safety lock lever 32 forward. The safety lock lever pushes the safety lock 54 up, thereby liberating the firing pin 51.

– At the same time, the safety lever 5 disengages the sear 2 from the SA notch of the hammer 7. Hammer 7 is then released.

– The round is discharged (see section 9.2.3).

9.2.2 Actuating manual safety

– Push safety lever of the manual safety up.

– Trigger bar, hammer and slide are blocked.

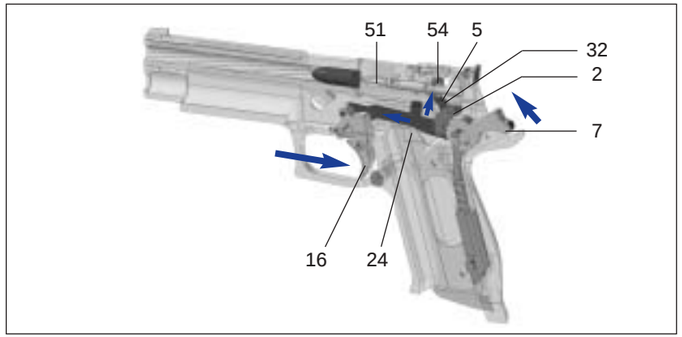

Fig. 16, hammer is released

Fig. 17, manual safety

9.2.3 Function sequence when shot is discharged

– Hammer 7 is released.

– Mainspring 15 raises hammer 7 via hammer strut 13.

– Hammer 7 strikes firing pin 51.

– Firing pin 51 strikes the primer of round P.

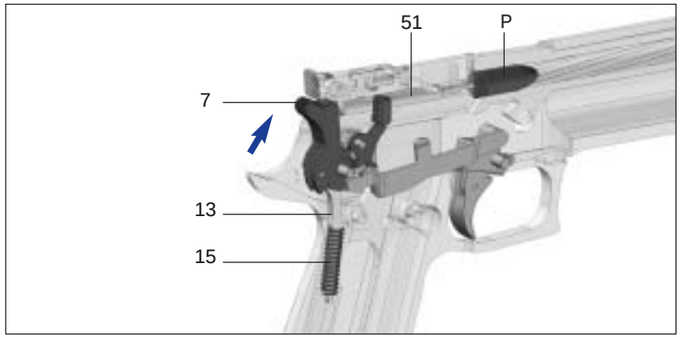

Fig. 18, round is discharged

9.3 Function sequence with ejection of the case and automatic reloading

9.3.1 Unlocking

– Blowback force generated with the discharge thrusts the slide 50 to the rear.

– This separates the safety lever 5, the safety lock lever 32 and the safety lock 54. The firing pin lock is effective again.

– Slide 50 depresses the trigger bar 24, thereby disconnecting the trigger bar 24 from the safety lever 5 and the safety lock lever 32.

– Barrel 57 is tilted down and unlocked by locking insert 39.

Safety with slide position not fully closed:

If the slide 50 is not fully closed, the register between the safety lever 5, safety lock lever 32 and safety lock 54 is interrupted. The trigger bar 24 is also depressed by the slide 50. Further trigger functions are consequently also interrupted.

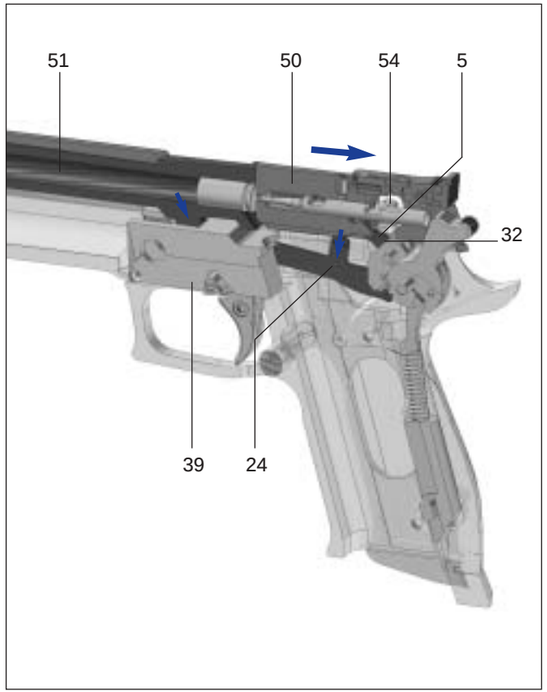

Fig. 19, barrel is tilted down and arrested

9.3.2 Function sequence with case ejection and hammer cocking

– Sear spring presses sear 2 and safety lever 5 into their initial positions.

– The empty case H is removed by the extractor 53 and expelled by the ejector 41.

– As the slide 50 recoils up to its stop, it cocks the hammer 7 and is then caught in the SA notch by the sear 2.

– The slide 50 is pushed forward with the pressure of the compressed recoil spring 62 and the next round is fed in (see section 9.1.2).

The barrel 57 locks up with the slide 50 again.

The pistol is ready to fire.

The hammer 7 is cocked.

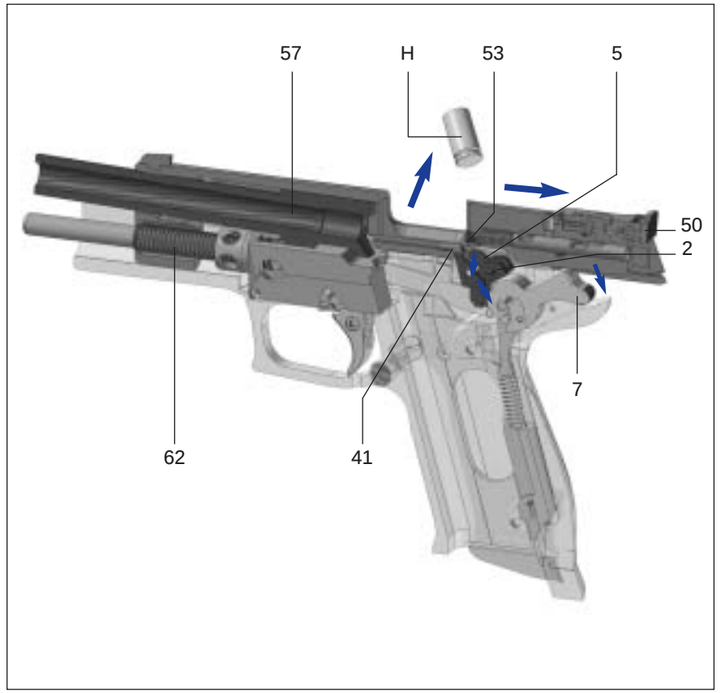

Fig. 20, case being ejected

9.4 Function sequence after discharging last round

– Blowback force generated with the discharge thrusts the slide 50 to the rear to stop.

– In the empty magazine, the magazine spring 71 raises the feeder 70 and also pushes up the slide catch lever 26. Slide catch lever 26 registers in the notch of the slide 50.

– Slide 50 remains in its open position.

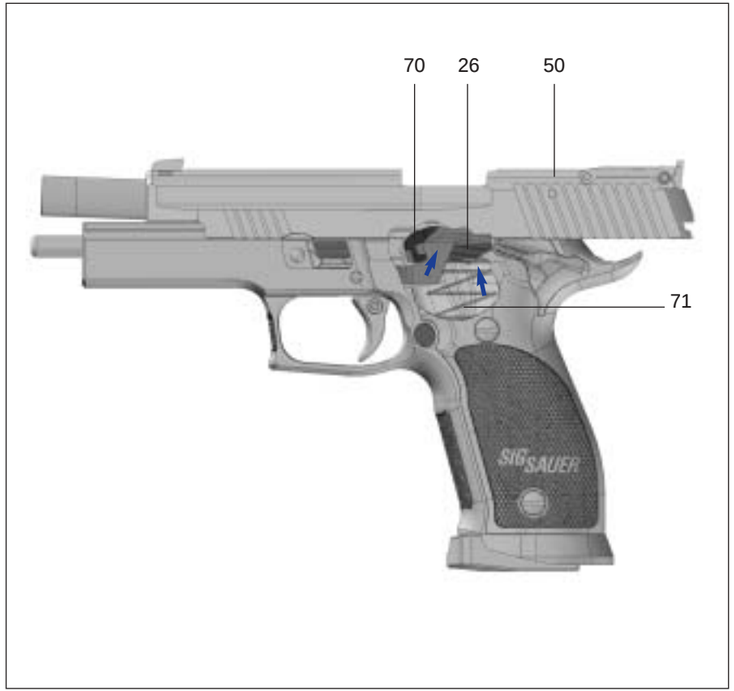

Fig. 21, slide is held open when magazine is empty

10 Pistol Service and Repairs

10.1 Cause and correction of malfunctions

Malfunctions can be prevented with the proper maintenance of the pistol (cleaning and inspection). Should, however, a malfunction occur while firing, proceed as follows:

Warning

- Hold the pistol pointed in the firing direction (safe direction) and take your finger from the trigger while you carry out the steps described below.

1. Remove magazine and deposit safely.
2. Draw slide 50 back until stop and arrest it in the open position by pushing up the slide catch lever 26.
3. Check (visually and manually with appropriate aid) to ensure that there is no round, bullet, case or foreign matter in the chamber or in the barrel (see section 3, page USA 10). If a blockage is lodged in the barrel bore, strip the pistol (see section 8.1) and have the blockage removed by a qualified gunsmith using the proper tools.
4. Remove all rounds, cases or foreign matter. Clean, lubricate and assemble the pistol (see section 8.3/8.4).
5. Have pistol checked by a gunsmith or armor.

Assembly/Malfunction	Possible Cause	Possible Remedy
Ammunition feed: No round chambered.	Magazine is not inserted correctly, deformed or dirty.	Insert magazine correctly or replace it.
Slide: Slide does not close properly.	Pistol or rounds dirty or lubricated too much.	Strip, clean and lubricate pistol (see sections 8.1 – 8.4), clean or replace ammunition.
	Pistol defective.	Repair by manufacturer.
Case ejection: Empty case remains in the chamber or gets stuck in ejector port.	Recoil insufficient because of fouling with dirt.	Strip, clean and lubricate the pistol (see sections 8.1 – 8.4).
	Underloaded ammunition.	Replace ammunition.
	Pistol defective.	Repair by manufacturer.
Misfire: Hammer strikes but no discharge.	Firing pin sticks in the firing pin guide.	Strip, clean and lubricate the pistol (see sections 8.1 – 8.4).
		Have pistol checked by armor.
	Defective ammunition.	Manually cycle slide to chamber a new round.
	Pistol defective.	Repair by manufacturer.

10.2 Safekeeping and storage of the pistol

Warning

- Always store your pistol unloaded and in a cleaned condition.
- Always store your pistol separate from its ammunition and locked away. The pistol and ammunition must always be kept in a place inaccessible to children and unauthorized persons.

10.3 Shipping the pistol

Warning

- Familiarize yourself with all laws and regulations governing shipping and transport of firearms.

1. Check pistol to ensure it is unloaded and decocked.
2. Pack the pistol well (if possible in the original packaging) so that transport damages are prevented. In order to ensure that it is not recognized as such during transport, cover the original packaging with a second outer layer. No other accessories should be packed with the pistol.
3. Enclose a letter with the following information:
   – Your name
   – Your address (please provide street, not zip code)
   – Your telephone number, at which you can be contacted during the day
   – Model and serial numbers of the pistol
   – A detailed description of the problems encountered or the work that is to be carried out.
4. Send the pistol insured and carriage paid (parcels with incorrect postage will not be accepted) to:

   SIGARMS, Inc.
   Attn: Service Department
   18 Industrial Drive
   Exeter, NH 03833
   USA
   Phone 603-772-2302
   Fax 603-772-9082

Before returning the firearm contact Customer Service at (603) 772-2302 for an RMA number. Clearly mark the number on the outside of your package – this number will assist us in tracking the status of your return.

Important information! Please read and understand the warranty statement on the following page 29.

If you do not understand the instructions for operating your pistol, it is your responsibility to call our service department at (603) 772-2302 before using your firearm.

Important information! Please read and understand the warranty statement.

Based on Magnuson-Moss Warranty Act, SIGARMS Inc. offers no express warranty on their product line. However, SIGARMS Inc. recognizes its obligations concerning service to owners of SIGARMS products. SIGARMS Inc. stands behind its products and will continue to provide service to their product line as they have over the years. SIGARMS Inc. products will be serviced for a period of one year from date of retail purchase, for defects in materials or workmanship, at no charge to the purchaser. Be sure to retain you have your sales slip as proof of purchase date when making a claim.

11 Product line

– Pistols for government agencies and the military
– Sports pistols
– Precision rifles (sniper)
– Hunting rifles
– Target rifles
– Accessories for pistols and rifles

12 Disposal

– Always comply with all laws regarding the disposal of handguns.
– Provided this does not contradict the above mentioned laws, the shipping of the pistol for disposal is recommended to the address named in section 10.3.
– The provisions set out in section 10.3 must be followed when shipping the pistol.

13 Technical Specifications / Models / Accessories

13.1 Standard model*

Caliber	9 mm Para	.40 S&W
Overall length	224 mm	224 mm
Overall height	136 mm	136 mm
Overall width	44 mm	44 mm
Barrel length	127 mm	127 mm
Rifling length	250 mm	380 mm
Number of grooves	6	6
Sight base	181 mm	181 mm
Weight incl. magazine	1319 g	1319 g
Weight, magazine empty	97 g	97 g
Trigger pull weight	1.0 – 1.6 N	1.0 – 1.6 N
Magazine capacity	15	12

Subject to change without notice

** Without jet funnel, without wooden grip plates, without magazine extension*

Standard model

– SA trigger system
– Adjustable trigger pull weight
– Adjustable trigger stop
– Trigger length can be adjusted
– Low-lying micrometer rear sight
– Additional grip grooves on the slide front
– Manual safety, both sides
– Integrated beavertail
– Solid steel frame of non-corrosive material (stainless)
– Solid slide of non-corrosive material (stainless)
– Grooves on the front of the handle and the front of the trigger guard
– Sports barrel with 15 mm diameter

Technical Specifications / Models / Accessories

13.2 Full equipping*

Caliber	9 mm Para	.40 S&W
Overall length	224 mm	224 mm
Overall height	149,5 mm	149,5 mm
Overall width	44 mm	44 mm
Barrel length	127 mm	127 mm
Rifling length	250 mm	380 mm
Number of grooves	6	6
Sight base	181 mm	181 mm
Weight, including magazine	1342 g	1342 g
Weight, magazine empty	103 g	103 g
Trigger pull weight	1,0 – 1,6 N	1,0 – 1,6 N
Magazine capacity	19	14

Subject to change without notice

** With jet funnel, with wooden grip plates, with magazine extension*

Full equipping (in addition to the standard model):

– Wooden grip plates
– Magazine well
– Magazine extension made of light metal

Accessories:

– Spare magazine, 9 mm Para 10/15/19/20 round/ .40 S&W 10/12/14 round
– Cleaning materials
– Wooden grip plates
– Jet funnel
– Magazine extension made of light metal
– Holster
– Magazine pouches
– Belt
– Pistol case

14 Spare Parts List P 226 X-FIVE

Notice

- Graphic for spare parts list, see page USA 35.

Essential information when ordering spare parts

– Pistol model (caliber, model designation)
– Pistol serial number
– Item number and index
– Part designation

Item	Designation
1	Frame
2	Catch lever
3	Catch lever pivot
4	Catch lever spring
5	Safety lever
6	Spiral pin, 2x10
7	Hammer
8	Cylinder pin, 2.5x6
9	Hammer pivot pin
10	Stop
11	Roll pin 2x14
12	Reset spring
13	Hammer strut
14	Mainspring seat
15	Mainspring
16	Trigger
17	Trigger base
18	Trigger spring pin
19	Trigger retainer
20	Trigger retainer pin
21	Guide plate
22	Trigger pressure spring
23	Trigger pivot
24	Trigger bar
25	Trigger bar spring
26	Slide catch lever
27	Slide catch lever spring
28	Safety lever, right
29	Safety lever, left
30	Adjusting screw
31	Safety spring
32	Safety lock lever
33	Trigger slack adjustment
34	Trigger pressure adjustment
35	Trigger stop adjustment
36	Jet funnel
37	Cylinder screw M 3x6
39	Locking insert
40	Takedown lever
41	Ejector
42	Magazine catch
43	Magazine catch spring
44	Magazine catch stop
45	Magazine catch stop spring
46	Support plate
47	Grip plate, right
48	Grip plate, left
49	Grip plate screw
50	Solid slide
51	Firing pin
52	Firing pin spring
53	Extractor
54	Safety lock
55	Safety lock spring
56	Firing pin positioning pin
57	Barrel
58	Recoil spring bar
59	Recoil spring buffer
60	Spring buffer
61	Recoil spring guide
62	Recoil spring
63	Rear sight assembly
64	Knurled screw
65	Rear sight pin
66	Worm screw
67	Front sight
68	Snap ring A6
69	Magazine tube
70	Feeder
71	Magazine spring
72	Floorplate insert
73	Magazine floor plate
74	Magazine

Spare parts

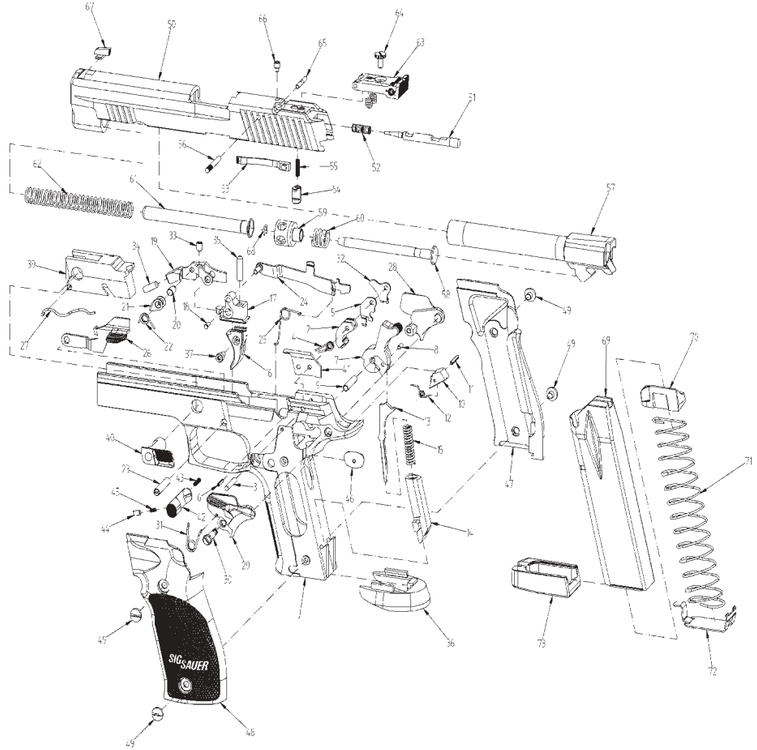

Fig. 22

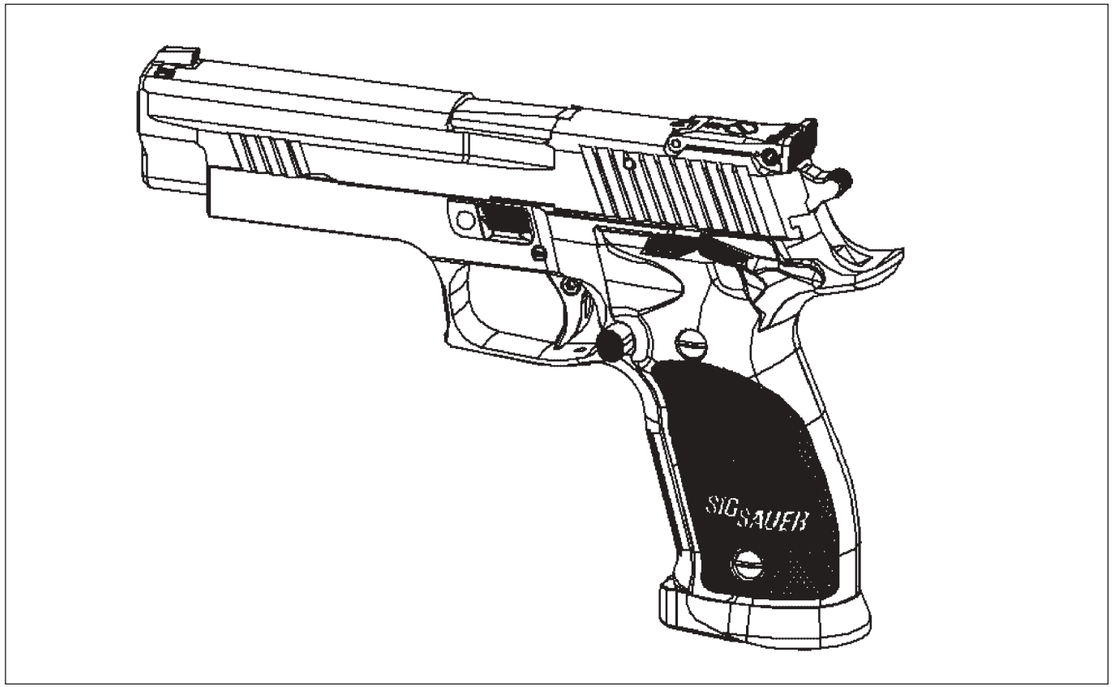

Fig. 23

SIGARMS, Inc

Attn: Service Department
18 Industrial Drive
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USA
Telefon 603-772-2302
Telefax 603-772-9082

www.sigarms.com